

CUTTING THICKNESS

MATERIAL	YLR 500 (0.5 kW)	YLS 1000 (1 kW)	YLS 2000 (2 kW)	YLS 3000 (3 kW)	YLS 4000 (4 kW)	YLS 6000 (6 Kw)	YLS 8000 (8 Kw)	YLS 10000 (10 Kw)
MILDSTEEL	4	8	12 (16)	16 (20)	20 (22)	25	25 (30)	30
MILDSTEEL 45 DEG	-	-	-	-	12	12	12	12
STAINLESS	2	4	6 (8)	8 (10)	10 (12)	12 (15)	15 (20)	20 (26)
ALUMINIUM (AlMg3)	2	4	6 (8)	8 (10)	12 (15)	15 (20)	20 (25)	25 (30)
COPPER	1	2	3	5	6	10	12	15
BRASS	2	4	6	8	10	12	14	20

*** NOTE : Inside the () values are possible to cut , but some dross .